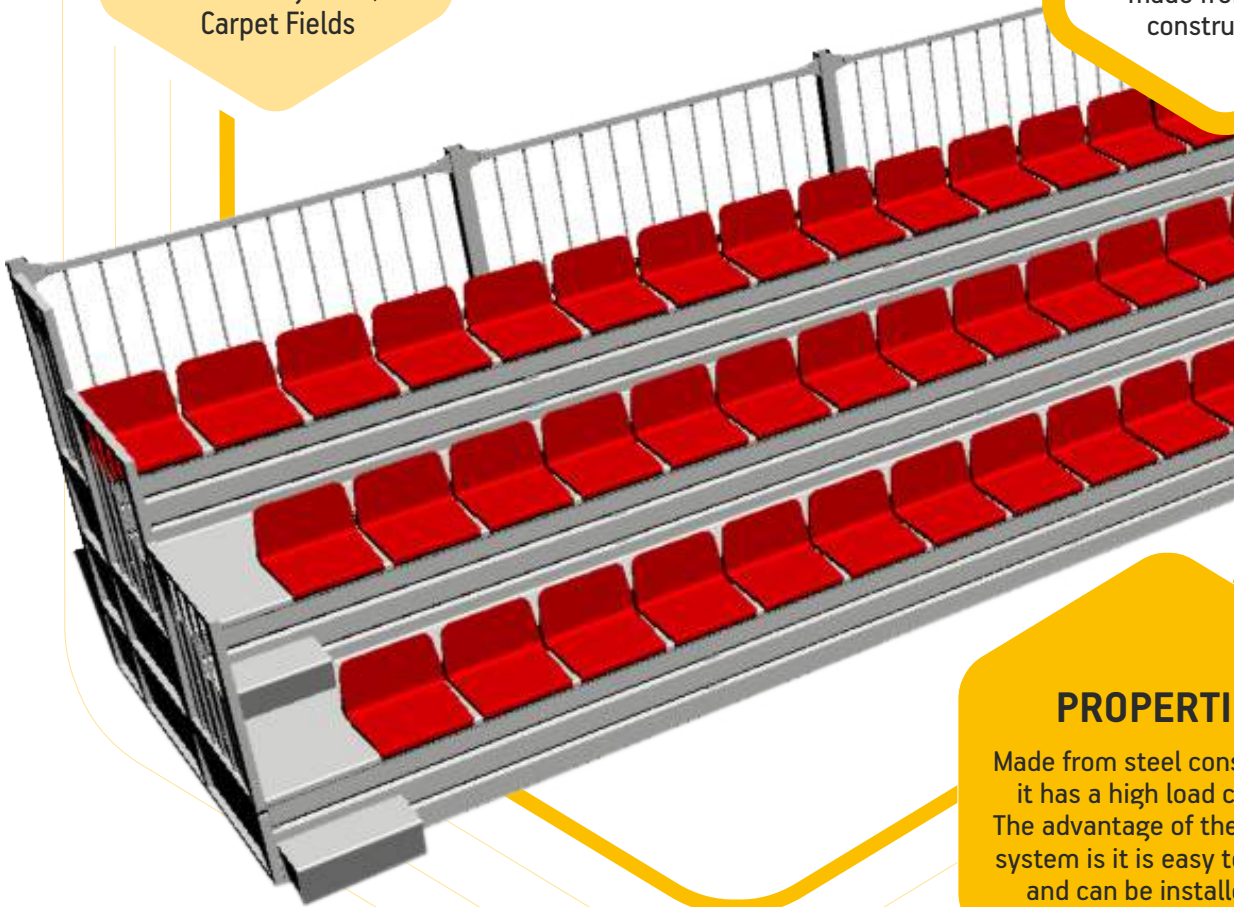


USAGE AREAS

Stadiums,
Sports Halls,
Swimming Pools,
Carpet Fields

SYSTEM DEFINITION

Modular system
audience tribunes
made from steel
construction.



PROPERTIES

Made from steel construction,
it has a high load capacity.
The advantage of the modular
system is it is easy to remove
and can be installed in a
different place.

STANDARD ROOFLESS TRIBUNE

TECHNICAL INFORMATION

Spectator Capacity	Can be chosen between 100-1000 people		
Line Number	3 - 10 Lines		
Dimensions	Length: 6 m - 60 m	Width: 2,40 m - 7,30 m	Height: 2,00 m - 4,50 m
Reinforced Concrete Plank	Width: 30 Cm	Height: 50 Cm	
Infrastructure	Concrete (15 Cm)		
Wind Speed	100 - 130 Km/Hour		
Wind Load	50 - 100 Kg/m ²		
Live Spectator Load	300 - 400 Kg/m ²		
Stadium Seat	Spaced-not spaced		
Steel Construction	Hot-dip galvanized modular screw system or oil painted screw system can be preferred.		
Surfacings	Galvanized sheet with diamond patterns is used on the top surface coatings. A special twisted and stretch resistant galvanized sheet is used for the back rest of the tribune.		
Exterior Surfacing	Exterior surface coatings are optional. Coating with trapeze sheet or betopan is available.		

APPLICATION METHOD

Reinforced Concrete Plank	Plywood pieces should be connected firmly.
Infrastructure	Natural ground must be compressed and leveled.
Steel Construction	Must be produced in a factory.
Surfacings	After the steel construction system is installed, surfacing is made by diamond patterned galvanized shet and special twisted galvanized shets.
Exterior Surfacing	Exterior surface coatings are optional. Coating with trapeze sheet or betopan is available.

COLOUR

Galvanized Steel Construction	Standard: Grey	
Oil Painted Steel Construction	Standard: Grey	Optional: Green, Black
Stadium Seat	Standard: Red, White, Blue	Optional: Green, Yellow, Orange
Surfacings	Standard: Grey	
Exterior Surfacing	Standard: Cream	Optional: White, Grey



PACKAGES	
Steel Construction	Produced in different sizes and attached
Stadium Seat	Palletized
Surfacings	Palletized
Exterior Surfacings	Palletized

PRODUCT STORAGE CONDITIONS	
Steel Construction	Oil painted modular system should be considered in areas highly receiving rain and snow.

CAPACITY	INFRASTRUCTURE	PRODUCTION TIME	INSTALLATION TIME
100 People	3 Days	10 Days	3 Days
200 People	4 Days	13 Days	4 Days
300 People	5 Days	16 Days	5 Days
400 People	6 Days	18 Days	6 Days
500 People	7 Days	20 Days	7 Days
600 People	8 Days	22 Days	8 Days
700 People	9 Days	24 Days	9 Days
800 People	10 Days	26 Days	10 Days
900 People	11 Days	28 Days	11 Days
1000 People	12 Days	30 Days	12 Days

WARRANTY CONDIITONS		
Steel Construction	5 Year	Snow and wind loads vary for every region
Dye	1 - 10 Years	Galvanized coatings are guaranteed for 10 years

STANDARD ROOFLESS TRIBUNE

EXAMPLE APPLICATIONS

